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Dr. Subhra Mohanty
*Chief of R&D and Innovation
Apcotex Industries Ltd., India*

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- 9 June 2026 : Designing Industrial Rubber Compounds: Fundamentals to AI-Driven Optimization
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- 10 June 2026 : The Rubber Initiative® Workshop: Next-Generation Executive Leadership
- 11 June 2026 : Sustainable Rubber Compounding 2026 - Conference
- 11 June 2026 : Rubber Leadership 2026 - Conference
- 12 June 2026 : Rubber Industry Automation & Digitalization 2026 - Conference
- 12 June 2026 : Advanced Rubber Extrusion - Training
- 13 June 2026 : MAPLAN Factory Visit - TechnoTour

29-31 July 2026, Bengaluru, India

- 29 July 2026 : Extreme-Environment & Critical Rubber 2026 - Conference
- 30 July 2026 : Rubber Profiles & Continuous Vulcanization 2026 - Conference
- 31 July 2026 : TPE, TPV & Rubber Composites 2026 - Conference

19-22 August 2026, Ahmedabad, India

- 19 August 2026 : Rubber Industry Automation & Digitalization 2026 - Conference
- 20 August 2026 : Rubber Molding Technology 2026 - Conference
- 21 August 2026 : Rubber Mold Design & Tooling 2026 - Conference
- 22 August 2026 : TechnoBiz TechnoTour (Factory Visit)

1-3 October 2026, Gurugram, India

- 1 October 2026 : Rubber Mixing and Compounding 2026 - Conference
- 2 October 2026 : Rubber Testing & Rheology 2026 - Conference
- 3 October 2026 : Rubber Bonding 2026 - Conference

6-9 October 2026, Colombo, Sri Lanka

- 6 October 2026 : Rubber Compounding & Testing 2026 - Conference
- 7 October 2026 : Latex Technology 2026 - Conference
- 8 October 2026 : Tyre & Non-Tyre Technology 2026 - Conference
- 9 October 2026 : Rubber Research, Sustainability and Circular Economy 2026 - Conference

27-29 October 2026, Bogor, Indonesia

- 27 October 2026 : Rubber Leadership & Management 2026 - Conference
- 28 October 2026 : Rubber & Tyre Technology 2026 - Conference
- 29 October 2026 : Rubber Technology Training 2026

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November 3 (Tue) ▶ 6 (Fri), 2026

**Aichi International Exhibition Center
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<https://www.irc2026.com/>

Host

The Society of Rubber Science and Technology, Japan
Tobu Building, 1F, 1-5-26 Motoakasaka, Minato-ku, Tokyo 107-0051, JAPAN

Inquiries/Registration

Secretariat of IRC2026 AICHI
c/o Convention Linkage, Inc.

2 Sanbancho, Chiyoda-ku, Tokyo 102-0075, JAPAN

TEL: +81-3-3263-8698 Fax: +81-3-3263-8693 (10:00-17:00 (JST) *Weekdays Only)

Email: exh-irc2026@c-linkage.co.jp

***A TechnoBiz Executive Forum
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22-24 July 2026 | Kochi, India
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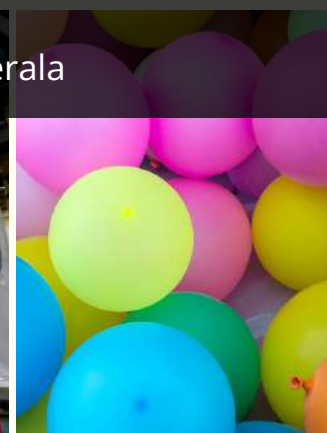
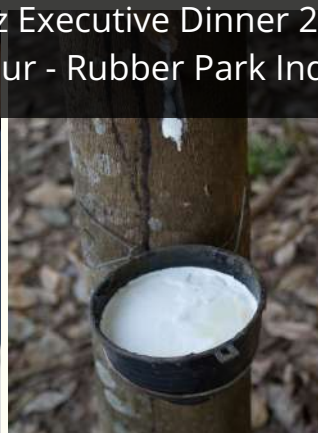
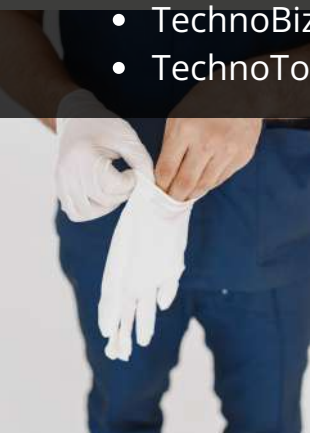
Department of Polymer Science
and Rubber Technology,
Cochin University of Science
and Technology

RubberWorld

RUBBER Review

Co-located Events

- TechnoBiz Executive Dinner 2026 | 23 July 2026, Kochi, Kerala
- TechnoTour - Rubber Park India (P) Ltd. | 25 July 2026, Ernakulam, Kerala



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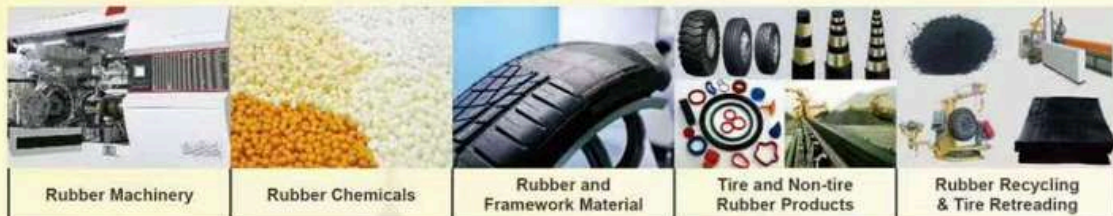


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RubberTech
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September 15-16-17

The 24th International Exhibition on Rubber Technology



More Information

Sept. 15-17, 2026

Shanghai New International Expo Centre
Hall W5 | N1-N5

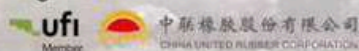
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*A TechnoBiz Executive Forum
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Conversation with
Dr. Subhra Mohanty
Chief of R&D and Innovation
Apcotex Industries Ltd., India

*In an industry where the boundaries between science, engineering, and business are increasingly interconnected, leaders who can seamlessly translate research into real-world impact stand apart. **Dr. Subhra Mohanty** is one such distinguished professional, whose career reflects a rare combination of deep scientific expertise, global industrial exposure, and strategic leadership.*

Currently serving as Chief of R & D and Innovation [AC1] at Apcotex Industries Ltd, Dr. Mohanty plays a central role in shaping the company's innovation roadmap across advanced polymer materials, both synthetic latex and synthetic rubber. With nearly three decades of experience, she has consistently driven the development, scale-up, and commercialization of high-performance materials serving diverse sectors including gloves, automotive, textiles, construction, and coatings.

Her professional journey spans some of the world's most respected chemical and material science organizations, including Reliance Industries Limited, Dow Chemical Company, AkzoNobel, and OMNOVA Solutions. This extensive international exposure—across the USA, Europe, China, and emerging markets—has enabled her to develop a strong understanding of global customer needs, manufacturing realities, and technology adaptation across regions.

Dr. Mohanty's technical contributions are both broad and impactful. Her work in emulsion polymerization, nitrile latex, synthetic rubber, and advanced composites has significantly contributed to improving material performance, process efficiency, and application versatility. Notably, her expertise extends beyond laboratory innovation to successful industrial scale-ups, bridging the often-challenging gap between concept and commercialization.

A prolific innovator, she holds numerous patents and has contributed extensively to scientific literature, reinforcing her standing as a thought leader in polymer science. Her work has also been recognized through prestigious industry awards, underscoring her commitment to advancing indigenous technology development and industrial excellence.

What distinguishes Dr. Mohanty is not only her technical depth but also her forward-looking vision. She strongly advocates for integrating R&D with manufacturing and customer collaboration, ensuring that innovation is practical, scalable, and market-relevant. Her focus on emerging areas such as advanced composites, technical textiles, and next-generation elastomers reflects a clear understanding of where the industry is heading.

Equally important is her role in nurturing talent and building high-performance teams. With a strong belief in continuous learning and cross-functional collaboration, she emphasizes the importance of developing future-ready professionals who can navigate both scientific complexity and industrial challenges.

*In this exclusive Cover Story Interview in Rubber Review Magazine, **Dr. Subhra Mohanty** shares her insights on innovation-driven growth, advancements in emulsion polymerization and elastomer technologies, challenges in scaling materials from lab to industry, and her vision for the future of the global polymer and rubber sector. Her perspectives offer valuable guidance for industry leaders, researchers, and young professionals aiming to navigate an increasingly complex and opportunity-rich landscape.*

As the global polymer and rubber industry evolves in response to changing market demands, technological advancements, and supply chain dynamics, leaders like Dr. Subhra Mohanty are shaping its future. Her journey is not just a story of professional success, but a reflection of how innovation, when combined with purpose and execution, can create lasting impact across industries.



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24-26 SEPTEMBER 2021

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Personal Journey & Leadership

Can you briefly share your professional journey, what inspired you to enter polymer science, and the key experiences that have shaped your leadership approach in R&D and innovation?

I completed my PhD in Rubber Technology from IIT Kharagpur after earning a master's degree in Chemistry. I began my career in a cable manufacturing company, where I worked on developing low-smoke, fire-retardant compounds for high-voltage cables, gaining experience with elastomers such as EPDM, EVA, CSPE, CPE, and silane-crosslinked LDPE. This early exposure sparked my interest in rubber synthesis, leading me to join Jubilant Organosys, where I worked on vinyl pyridine latex for tire cord dipping and interacted closely with leading tire manufacturers across India, gaining insights into tire construction and performance requirements.

I later worked in the United States as a Process Technologist with Rohm and Haas, handling emulsion systems such as styrene-acrylic, vinyl acetate, and pure acrylics. This role enhanced my expertise in emulsion chemistry, process technology, scale-up, global work culture, and EHS practices. Following its acquisition by Dow, I further strengthened my understanding of global standards, regulatory frameworks, and polymer engineering. Subsequently, at Omnova Industries India, I gained hands-on experience in NBR manufacturing, deepening my knowledge of processability and structure-property relationships. At Reliance Industries, as Head of R&D for Elastomers, I worked across emulsion and solution polymerization technologies, including PBR, SBR, IIR, and HIIR.

Currently, at Apcotex Industries, I continue to focus on core areas such as NBR, VPL, and SBR, driving innovation in elastomer technologies. From my global experience, one key learning stands out: no individual knows everything, but everyone contributes unique expertise. The collaborative application of collective knowledge and experience is what ultimately drives strategic success for any organization.

Having worked across global organizations and markets, what important lessons have you learned from international collaborations and customer interactions, and what continues to motivate you today?

Throughout my career, I've worked with global organizations and diverse teams, gaining exposure to different cultures and environments. This has reinforced that adaptability is key to success. I've learned to treat stakeholders as partners in growth. My curiosity pushes me to deeply understand processes and customer challenges, while my problem-solving mindset drives innovation and out-of-the-box thinking. I feel more energized when faced with challenges, as they motivate me to find solutions and keep progressing every day.

“No individual knows everything—true success comes from harnessing collective expertise and working as one team.”





Leadership & R&D Strategy

As Chief of R&D and Innovation at Apcotex Industries Ltd, what are your key strategic priorities for growth and innovation?

As Chief of R&D and Innovation, I focus on driving organizational growth through new products and applications, differentiated performance, and innovative processes and chemistries, while also building and motivating the next-generation team. I will also be contributing to building a state-of-the-art new R&D Centre for Apcotex over the next few quarters.

How do you balance fundamental research with market-driven product development and commercialization?

Market-driven product development and commercialization are essential today, but long-term growth depends on strong fundamental research. Without a solid understanding of core chemistry, it's difficult to solve complex product challenges or develop new chemistries and applications. At the same time, priorities, timelines, and resources require a careful balance between research and immediate development. I don't follow a fixed split; it varies with context, though I typically aim for a balance of around 30:70 (30% being core research).

Apcotex – Business & Product Strategy

Apcotex has built a strong position in synthetic latex and rubber—what are the key growth drivers shaping its future?

At Apcotex, our purpose is to use science responsibly to benefit our planet, society, and stakeholders. Apcotex will continue to be guided by this purpose statement and build a strong position in emulsion chemistry across diverse applications. Key growth drivers include a focus on innovative products, expansion into new application areas, and the development of cost-effective processes. Equally important are a highly energized team, faster responsiveness to customers, and a solutions-oriented approach for all stakeholders.

With a diverse portfolio including NBR, HSR, and latex products, how do you prioritize product development and innovation?

At Apcotex, we prioritize innovation through a balanced, market-driven approach suited to a VUCA (volatile, uncertain, complex, ambiguous) environment. We focus on customer needs, rapid commercialization, and differentiated products, while continuing to invest in fundamental research for long-term growth. Our priorities remain flexible, guided by timelines and resources, enabling quick adaptation and sustained innovation, supported by an agile and resilient R&D team.

“Innovation-driven growth comes from combining advanced chemistry, differentiated performance, and a motivated next-generation team.”



Could you highlight the key applications of Apcotex products across industries such as gloves, tires, textiles, and construction?

At Apcotex, we offer five core polymer chemistries serving eight major application segments. NBR and its derivatives are used in several rubber applications such as rice dehusking rollers, automotive components, oil hoses, gaskets, sealants, and insulation foams, while HSR rubber is widely used in footwear. Nitrile latex caters to examination, industrial, and household gloves, and vinyl pyridine latex is used for cord dipping in tires and conveyor belts. A key business segment comprises styrene-butadiene and acrylic copolymer latexes, applied in paper and paperboard coating, carpet and textile coatings, technical textiles, waterproofing, and oil drilling and cementing. Recently, SB latex has also found emerging applications in batteries.

Technology, Emulsion Polymerization & Innovation**What are the key technology platforms driving innovation in elastomers, latex, and advanced composites at Apcotex?**

We operate across all three polymer forms: liquid latex, solid rubber (bales and crumbs), and specialty micronized rubber powders. Our latex portfolio spans multiple technology platforms, including VP latex; SB and XSB; SA and PA latex; and nitrile latex, while our rubber offerings are primarily based on NBR and HSR technologies. Although we do not directly engage in composite materials, we are active in rubber blends. To maintain a competitive edge, we drive innovation across all segments, with a strong focus on nitrile latex and rubber, as well as SB latex.

With your extensive experience in emulsion polymerization, what are the most critical factors in designing high-performance latex systems for diverse applications?

Designing a high-performance latex begins with a clear understanding of the application and its performance requirements, followed by a solid grasp of the chemistry of all ingredients involved. Equally important is the ability to establish structure-property relationships to tailor polymer performance. A molecular-level understanding of emulsifiers and monomers is essential for effective emulsion polymer design. In addition, process technology and equipment design play a critical role in achieving the desired particle size, which directly influences reaction kinetics, as well as the viscosity and flow behavior of the final product.

What recent advancements in nitrile latex, synthetic rubber, and emulsion polymerization are significantly impacting industry applications?

Recent advancements in nitrile latex and other latex systems are largely driven by application needs, performance expectations, and evolving regulatory requirements. Currently, accelerator-free glove formulations are gaining prominence due to their superior electrical and chemical resistance properties. In XSB latex for paper coating, precise control over viscosity and particle size is critical to achieve the desired paper and paperboard performance. In the synthetic rubber domain, micronized powders are also emerging as an increasingly important area of focus.



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Advanced Materials & Emerging Opportunities

Apcotex is expanding into advanced materials—what are the most promising developments in composites and specialty polymers?

As mentioned earlier, we do not directly operate in the composites segment; however, we actively support our customers in these areas. We have recently developed polymer products for glove coatings that eliminate the need for hazardous chlorination, enabling improved donning and doffing performance. Additionally, we have introduced pre-crosslinked NBR powder grades designed to enhance the impact resistance of toughened plastics.

How do areas like battery binders, technical textiles, and high-performance elastomers fit into your long-term innovation strategy?

Apcotex has successfully developed and introduced latexes for battery binder applications, technical textiles, and high-performance elastomers. As the automotive sector transitions toward clean energy, batteries have become a critical component, creating demand for specialized emulsion products in this space. With the continued growth of the automotive industry, we anticipate a corresponding increase in our business volumes. Similarly, technical textiles are extensively used in the construction and infrastructure sectors, which are experiencing strong growth. As this segment expands, we expect our presence and business to grow as well.

Industry Trends & Global Perspective

How do you see the global rubber and polymer industry evolving over the next 5–10 years?

The global rubber and polymer industry will grow steadily over the next 5–10 years, with a strong shift toward specialty and high-performance materials. Demand will be driven by almost all industry applications such as automotive, construction, paper, etc. Sustainability will become a key focus, accelerating the adoption of bio-based, recycled, and water-based polymers. Supply chain challenges and raw material volatility will push innovation and alternative sourcing. Functional latexes and advanced elastomers will gain prominence. At the same time, digitalization and process optimization will improve efficiency and consistency. Overall, the industry is evolving from a volume-driven model to a technology- and application-focused, innovation-led growth landscape.

What major shifts are you observing in customer expectations across key sectors?

In today's fast-paced world, processes and operations are accelerating rapidly, making product compatibility with high-speed production lines increasingly essential. Beyond speed, sustainability is emerging as a key priority, with growing emphasis on biodegradable solutions and end-of-life considerations to minimize carbon footprint.



How are geopolitical and supply chain challenges influencing material innovation and manufacturing strategies?

Manufacturing companies are diversifying sourcing, localizing production, and reducing reliance on single regions. This is accelerating the development of alternative raw materials, bio-based feedstocks, and recyclable polymers. Manufacturers are adopting flexible processes and improving supply visibility through digital tools. Overall, resilience, sustainability, and regional self-reliance are becoming central, enabling more adaptable and secure manufacturing systems.

Future Readiness: Manufacturing, Innovation & Talent**How do you address the challenges of scaling advanced latex and elastomer technologies while ensuring process optimization for consistent quality and competitiveness, and how does Apcotex collaborate with customers to drive innovation?**

In our view, productivity, quality, and safety must go hand in hand, and at Apcotex we strive to maintain a balanced approach across all three. We are supported by a well-equipped scale-up facility, ranging from kilogram to metric-ton scale, which enables us to address challenges effectively and achieve a high rate of first-time-right batches. In terms of customer collaboration, we strongly believe in investing in strong partnerships. We work closely with our valued customers, combining their application insights with our formulation expertise to refine our polymer products and deliver tailored solutions for specific requirements.

What key skills should young professionals develop to succeed in this evolving industry, and how can organizations better bridge the gap between academia and industry?

Young professionals should complement hands-on experience with a deep understanding of processes. They need to cultivate curiosity—asking “why” a problem occurs and “how” it can be solved—rather than relying on others for ready answers. In today’s world, where information is abundant, the real skill lies in applying it logically and effectively.

Bridging the academia–industry gap requires moving from occasional interaction to structured, outcome-driven collaboration. First, co-created research programs are key, instead of isolated academic projects. This can be followed by publications and patents. Companies and universities should jointly define problem statements aligned with real industrial needs, with clear milestones and commercialization pathways. Second, pilot-scale and translational infrastructure must be strengthened. Many ideas fail in the “valley of death” between lab and plant; shared pilot facilities and scale-up centres help validate technologies under realistic conditions.

“Geopolitical shifts are accelerating a move toward localized, resilient, and sustainable material innovation.”

What is your vision for the future of polymer technologies, and what message would you like to share with the global rubber and polymer community?

The future of polymer technologies will be defined by a clear shift toward sustainability, performance, and functionality. We will see rapid growth in bio-based, recyclable, and low-carbon materials, alongside high-performance polymers tailored for emerging applications such as electric mobility, energy storage, advanced healthcare, and smart infrastructure. Emulsion and water-based systems will continue to gain importance as industries move away from solvent-based chemistries. At the same time, digitalization and advanced process control will enable more precise, efficient, and scalable manufacturing.

My message to the global rubber and polymer community is to collaborate, innovate responsibly, and develop materials that balance performance with sustainability, ensuring long-term value for industry and society.

“The future of polymers lies in sustainable, high-performance materials enabled by digital innovation and collective expertise.”



IRMRI

Spotlight





INDIAN RUBBER MATERIALS RESEARCH INSTITUTE

Formerly known as Indian Rubber Manufacturers Research Association (IRMRA)

An Autonomous Institute, Under DPIIT, Ministry of Commerce & Industry, Govt. of India
254/1B Road No 16V, Wagle Industrial Estate, Thane West, Maharashtra 400604.
Email: info@irmra.org / www.irmri.org / 022 6787 3200 (19 Lines)

Indian Rubber Materials Research Institute (IRMRI) formerly known as Indian Rubber Manufacturers Research Association (IRMRA), which was established in 1958 is an internationally well-known Centre of Excellence for providing technological services to both Non-tyre & Tyre sectors.

It is an autonomous institute under the Department for Promotion of Industry and Internal Trade, Ministry of Commerce and Industry, Govt. of India.

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- 3 Reverse Engineering & Failure Investigation
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- 5 ARISE - Incubation Centre
- 6 Training & Skill Development
- 7 Industrial Consultancy
- 8 Third Party Inspection
- 9 Tyre Testing Facilities - Centre of Excellence

INDIAN RUBBER MATERIALS RESEARCH INSTITUTE REGIONAL CENTRE'S

IRMRI - South Center 1
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Sri City Trade Centre, Sri City (Dt.)
Contact: Mr. Paul Vannan,
Sr. Deputy Director
pv@irmra.org
info.south@irmra.org
Mob. No.: +91-8655095345

IRMRI - South Center 2
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spdc1@irmra.org

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irmra.nc1@irmra.org
Mob No.: +91 9716230295

IRMRI Organizes Health Checkup Drive to Promote Employee Well-being

IRMRI recently conducted a Health Checkup Drive at its Head Office, reinforcing its commitment to employee wellness and preventive healthcare. The initiative featured comprehensive health screenings along with expert medical guidance, encouraging employees to take a proactive approach to their health. The session witnessed enthusiastic participation, reflecting a strong culture of well-being within the organization. IRMRI extends its appreciation to all participants and medical professionals for their valuable contribution in making the initiative a success.





INDIAN RUBBER MATERIALS RESEARCH INSTITUTE

Formerly Known as INDIAN RUBBER MANUFACTURERS RESEARCH ASSOCIATION (IRMRA)
An Autonomous Institute under DPIIT, Ministry of Commerce & Industry, Government of India

IRMRI ANNOUNCES A TWO DAY INDUSTRY TRAINING PROGRAMME

COMPOUNDING AND TESTING OF RUBBER PRODUCTS

14th- 15th May 2026, 10 A.M. to 5 P.M.

Plot No - 254 / 1B Road No: 16V, Wagle Industrial Estate Thane - (West), Maharashtra- 400604

Upgrade Your Skills in Rubber Technology INDIAN RUBBER MATERIALS RESEARCH INSTITUTE

ABOUT IRMRI

The Indian Rubber Materials Research Institute (IRMRI), formerly known as Indian Rubber Manufacturers Research Association (IRMRA), was established in 1958 in Thane, Maharashtra. IRMRI is a globally recognized Centre of Excellence serving the tyre and non-tyre rubber industries.

Operating under the Department for Promotion of Industry and Internal Trade (DPIIT), Ministry of Commerce & Industry, Government of India, IRMRI provides specialized services in testing, research, product development, training, and technical consultancy for the rubber and allied sectors.

With its Headquarters in Thane and regional centres including South Centre (Sri City), East Centre, and North Centre (New Delhi), IRMRI supports industries across India by offering advanced laboratory facilities, expert technical guidance, and industry-focused training programmes.

WHO SHOULD ATTEND

- Quality Control Managers & Engineers
- Rubber Technologists & Process Engineers
- Production Supervisors and Shop-floor Professionals
- Chemists and R&D Personnel
- Entrepreneurs & Start-ups in Rubber Products
- Automotive Industry Professionals
- Students & Faculty in Polymer / Rubber Technology

FOR QUERIES CONTACT US :

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9361324212, veerappan.karthikeyan@irmra.org

Mr. Amol Tambe (Training Coordinators)
99691 67262, trg@irmra.org / infotrg@irmra.org

PROGRAMME HIGHLIGHTS

- ✓ Introduction to Rubber Technology and Industrial Applications
- ✓ Understanding General Purpose and Specialty Rubber Compounds
- ✓ Role of Ingredients in Rubber Compounding (Fillers, Additives, Accelerators, etc.)
- ✓ Formulation Design Principles for Rubber Products
- ✓ Overview of Mixing, Processing, and Compounding Techniques
- ✓ Physical Testing Methods for Rubber Products
- ✓ Chemical Testing and Quality Evaluation
- ✓ Importance of Quality Control in Rubber Manufacturing
- ✓ Upon successful completion of the training program, participants will be awarded a recognized Blockchain-Based Certificate of Participation from IRMRI.
- ✓ Case Studies from Automotive & Industrial Rubber Applications
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Disclaimer : Please note, that the date and venue for the training program are subject to change. In the event of any changes, we will notify you at least 7 working days prior to the scheduled date.

IRMRI Welcomes Postgraduate Interns from University of Mumbai

The Indian Rubber Materials Research Institute (IRMRI), Thane, Maharashtra, has welcomed three postgraduate students from the Department of Chemistry, University of Mumbai, for a two-month internship program. The initiative is designed to provide valuable industry exposure, hands-on laboratory experience, and practical insights into rubber technology and material science. During the program, the students will gain experience in advanced testing techniques, research methodologies, and real-time industrial applications, helping bridge the gap between academic learning and industry expectations. IRMRI remains committed to nurturing young talent and strengthening industry-academia collaboration, and looks forward to supporting these students in their professional journey.



IRMRI Welcomes Jai Hind College Students for Internship Programme

The Indian Rubber Materials Research Institute (IRMRI), Thane, Maharashtra, has welcomed six undergraduate and postgraduate students from the Department of Chemistry, Jai Hind College, Mumbai, for a two-month internship programme. The initiative is designed to provide valuable industry exposure, hands-on laboratory experience, and practical insights into rubber technology and material science. During their tenure, the students will engage with advanced testing techniques, research methodologies, and real-time industrial applications, helping them bridge the gap between academic learning and industry requirements.





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www.irmri.org



IRMRI Strengthens Industry Engagement at India Rubber Expo 2026

The Indian Rubber Materials Research Institute (IRMRI) reported strong engagement at the India Rubber Expo 2026, organized by the All India Rubber Industries Association at Bharat Mandapam. The event attracted significant footfall from both domestic and international participants, highlighting the growing global interest in India's rubber industry. IRMRI's stall received an encouraging response, with active participation from industry stakeholders seeking insights into research, testing, training, and capacity-building initiatives. The IRMRI team—including Mr. Paul Vannan (Senior Deputy Director & Additional Charge of Director), Dr. Bharat Kapgate (Deputy Director), Dr. Debdipta Basu (Deputy Director, East Centre), Mr. V. Karthikeyan (Business Development Manager), Dr. Santosh Jagadale (Senior Scientific Officer), Dr. Amrita Roy (Senior Scientific Officer), Mr. Anil Bhujbal (Junior Officer – Customer Service), Mr. Rajeev Pandey (Office Manager, Delhi Office), and Ms. N. Sneha (Office cum Administrative Assistant, Delhi Office)—actively engaged with visitors, addressed queries, and facilitated meaningful discussions, further strengthening industry connections.









TechnoBiz

GLOBAL RUBBER DIRECTORY



A TechnoBiz Business Directory

Vol. 4 | April 2026





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WORLD CLASS ONE STOP SERVICE
SOLUTIONS FOR RUBBER INDUSTRY

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SOLUTION

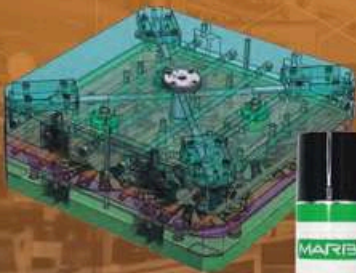
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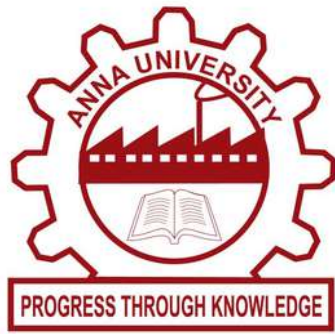
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BASE Automation was instrumental in enabling one of our tire customers to achieve recognition as a **World Economic Forum (WEF) Lighthouse**. Through the successful implementation of over **200 Smart Factory Use Cases**, we delivered cutting-edge **digital transformation solutions**. This accomplishment highlights BASE's deep expertise in Industry 4.0, adherence to ISA 95 standards, and capability in delivering **end-to-end automation**.

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RUBBER TESTING



UNIVERSAL TESTING MACHINE

AI-7000-MU

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MOVING DIE RHEOMETER

M-6000AU

The moving die rheometer is an ideal instrument for determining the curing characteristics of rubber compounds including scorch time, cure time, cure rate, maximum torque, minimum torque and other vulcanization characteristics for quality control, research and development.

The Mooney Viscometer measures the viscosity, scorch and stress relaxation of raw rubber or compounded rubber.

It is used for determining the quality of rubber processing characteristics.

Standard : GB/T 16584-1996,ISO 6502-3-2018, ASTM D5289-2017



FLEXOMETER

RHU-2000N

The machine is used to determine the rubber subjected to the constant compression load under certain amplitude and frequency to assess its rising speed of temperature, dynamic permanent deformation but it's available for testing the rubber with the hardness from 30 to 85 IRHD.

Standard : ASTM D1646-2017, GB/T 1233-2008, GB/T 12321-2016, ISO 289-2-2016, ISO 289-1-2015



TIRE TESTING MACHINE

LT-5500AS

LT-5500AS designed in accordance with international standards, is suitable for tire testing including plunger energy test, bead unseating test, vertical stiffness test, lateral stiffness test and pressure distribution test.

Standard : GB/T 23663, ASTM F414-15, ASTM F870-94(2016), GB/T 4502-2016, CNS1431:2017



Ozone Tester

OZ-0500AC

The OZ-0500AC is designed to assess the resistance of vulcanized and thermoplastic rubber to cracking under static or dynamic strain when exposed to an ozone environment.

This ozone tester offers controllable ozone concentration and temperature conditions and allows operators to assess the resistance of rubber materials to ozone exposure efficiently for product performance evaluation.

Standard : GB/T 7762-2014, GB/T 13642-2015, ASTM D 1149-18,ISO 1431-1:2012



DIN ABRASION RESISTANCE TESTER

GT-7012-D

This machine is designed for determining the resistance of polyester soles, outsoles and polymer sheet materials to abrasion. The abrasive resistance is assessed by measuring the abrasion loss after the specimen is rubbed against sandpaper.

Standard : BS-903, GB/T 9867, ISO 4649, JIS-K6264, SATRA TM174, ASTM D5963, QBIT 2884-2007, ISO 20871:2001, BS EN 12770:2000

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WE PRODUCE HIGH QUALITY NATURAL RUBBER LATEX



Quality Assurance

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About Our Company

We are a Thailand-based manufacturer of high quality natural rubber and concentrated latex with more than 30 years of experience by the brand of "NUMATEX". For the past decades, we have supplied our products to **more than 50 countries** from all continents, particularly among Southeast Asia and European factories. We aim and will continue to be fully committed in leveraging natural rubber industry with new advancements for the best solution offered.

Our Story

Our company was established in 1987. We produce Concentrated Latex and Skim Rubber Block. Since then, our company has been growing significantly both in quantity and quality of our products. In 1987, we started the operation with only 4 centrifuge machines and with storage capacity of only 400 Metric Tons. At present time, we are producing concentrated latex with 33 centrifuge machines with storage capacity of up to 4,000 Metric Tons. Our biggest assets of the company are customer confidence on our product and skilled human resources. With these assets, we have received ISO 9001 : 2000 certification since 2004.



Concentrated Latex

Our Latex is available in various standardized specifications according to your company's requirement. Our latex is used by wide range of customers such as manufacturers of gloves, condoms, latex threads, rubber foam, adhesives, etc. Since 2021, **Production capacity** was expanded to **3,500 metric tons of concentrated latex per month** with 33 centrifuge machines.

Available Packing Options: Steel Drum, Flexibag, IBC, Tank Container



Skim Block

We produce high quality rubber skim blocks. Our product is light color in natural yellow-brown and fully dried with no odor. Various rubber parts, car tires, and shoes manufacturers are our major customers for Skim Blocks.

Corporate Sustainability



Our plant is operated under environmental-cautious mindset at all time. Sustainability has always been one of our top concern ever since the beginning. Our Solar system has been successfully implemented earlier in 2021 for the first phase.

Our own innovation of the Advanced Wastewater Treatment System has successfully been appreciated by our locals and later it has been set a prototype system for all latex factories in Thailand to follow by Official Environmental-concern Authority and Thai Latex Producers and Exporters Association.

EUDR Latex

Our EUDR-compliant production line has been successfully implemented. Since November 2024, we have begun exporting EUDR latex to global markets, with full reporting in accordance with the EUDR (EU Deforestation Regulation) guidelines. This marks a significant milestone in our ongoing commitment to sustainable and responsible sourcing practices.



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Our core products are primarily divided into **acrylic rubber (ACM)** and modified acrylic water-based adhesives. ACM products are classified into four major types of rubber products: i. e. active chlorine, carboxyl, double cross-linking and epoxy types, while the and water-based emulsion adhesive types are available in five different categories which are broadly used in industries such as automobile, new energy technology, electric power , and related electronics, and environmental protection.

We are committed to product R&D and continuously manufacturing products which are consistently reliable, stable, and environmentally friendly, to meet our customers' evolving needs. This commitment is reflected in our corporate motto or mission of becoming a:

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We pledge to be a model corporate citizen, a trusted partner, and an honest, reliable enterpriser that fosters long-term relationships with our customers worldwide while helping our customers to create value.

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TYPES
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divided
into
10 categories

SPECIES
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with more
than
100 items

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- 6)Butyl rubber production line;
- 7)Rubber preformer
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BUTYL RUBBER PRODUCTION LINE 丁基胶挤出生产线



14

NBR&PVC FOAM SHEET/ PIPE PRODUCTION LINE 橡塑发泡生产线



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公司介绍 Company introduction

Wuxi Double Elephant Rubber & Plastics Machinery Co., Ltd (DE) affiliated with Jiangsu Double Elephant Group, covering an area of 100, 000 square meters , with over 40 years of history , is a modernized technology enterprise which is engaged in R&D, manufacture and sales and after-sales service in the field of Rubber & Plastics Machinery .

We are specialized in the production of rubber and plastics machinery equipment: calender and auxiliary machine series, open mill series, mixing kneader series, rubber extruder series, rotary curing series, wide rubber sheet extrude calendering line, rubber conveyor belt calendering line, tire inner liner calendering line, PVC artificial leather/ film/rigid sheet calendering line, PVC flooring calendering line etc.

Our Products are very popular in China and have been exported all over the world, such as Europe, the United States , Japan, Southeast Asia, India, Turkey, South America, etc. In rubber machinery field, DE has established a good partnerships with domestic R&D institute , large scale tire enterprise, rubber product manufacturers such as Beijing R & D Institute of Rubber Industry , Guiling rubber industry R&D institute, Bridgestone (Japan), Toyo Tire (Japan), Yokohama(Japan), Continental Tire (Germany),Michelin (France), Trelleborg (Sweden),Camso(Canada),Kumho Tire (Korea), Apollo(India),MRF (India) ,CST Tire(Taiwan), Kenda Tire(Taiwan),Linglong Tire, Triangle Tire, General Science Technology, Wanli Tire, Boton Technology , etc.

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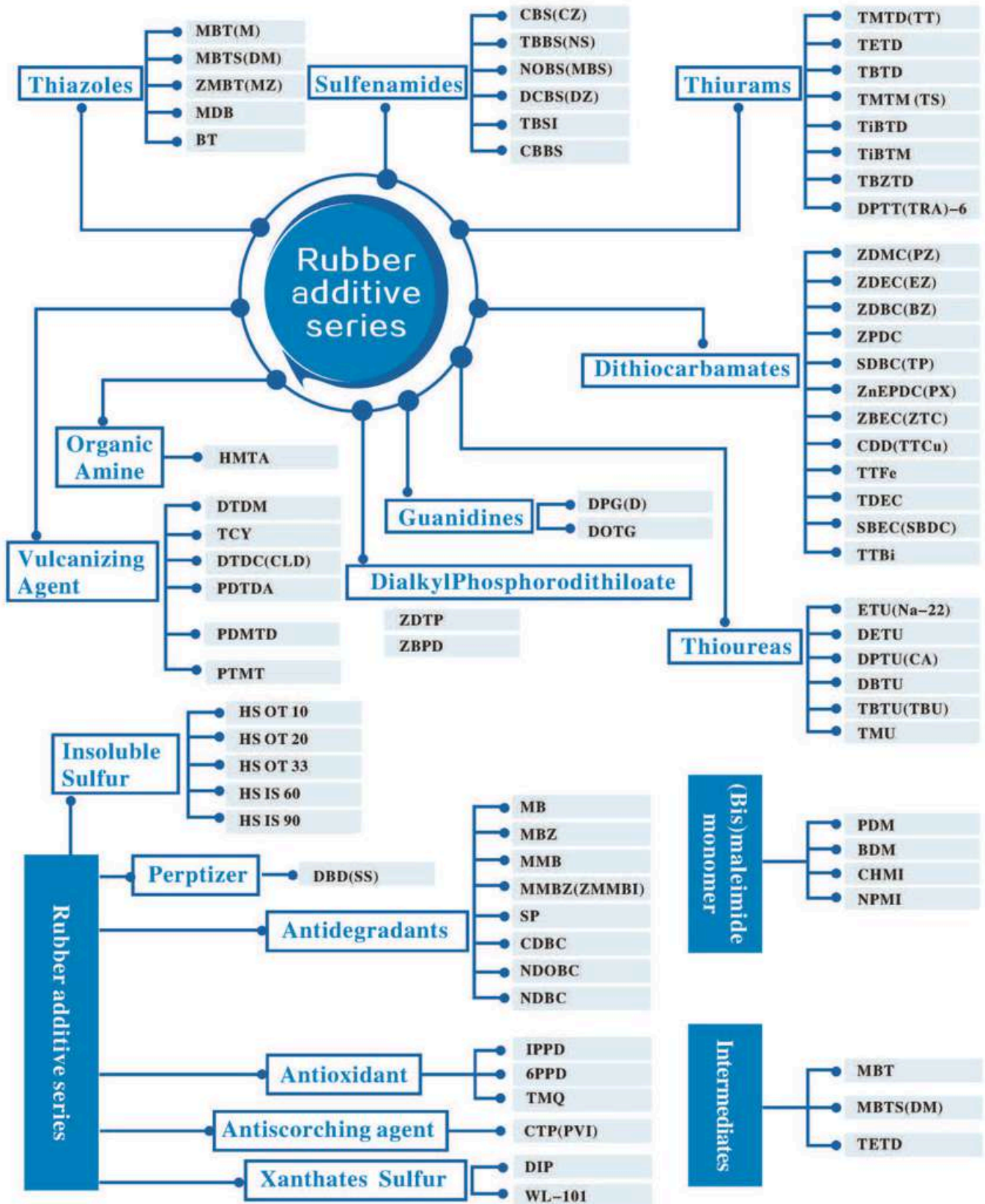
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XIANG RUN HAO

About Us

QingDao Xiang Run Hao Import and Export Co., Ltd (Former name is Qingdao RuiTongFa rubber machinery works, which is founded in 2003) is a professional manufacturer for rubber machinery and rubber moulds such as rubber injection machine, vacuum plate vulcanizing press and automatic plate vulcanizing press, rubber joint machine. We exported rubber machine and rubber moulds to many countries such as India, Chile, Belarus, South America, South Korea, South-East Asia, Japan and Russia etc.

The total export amount is up to more than ten million US dollars.

Through many year's development, constant research and innovation, we became a bigger company with several factories to producing Automatic Vulcanizing Machine, Rubber Injection Molding Machine, Mixing Mill kneader, many kinds of rubber moulds and rubber products. We also supply technology service, rubber compound formula and moulds designing according to customers requirements and production samples. We wish to co-operate with all customers on the basis of equality and mutual benefit.



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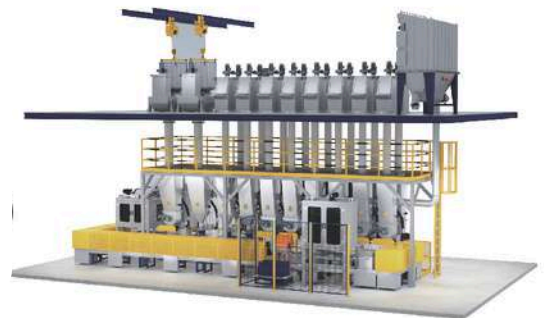
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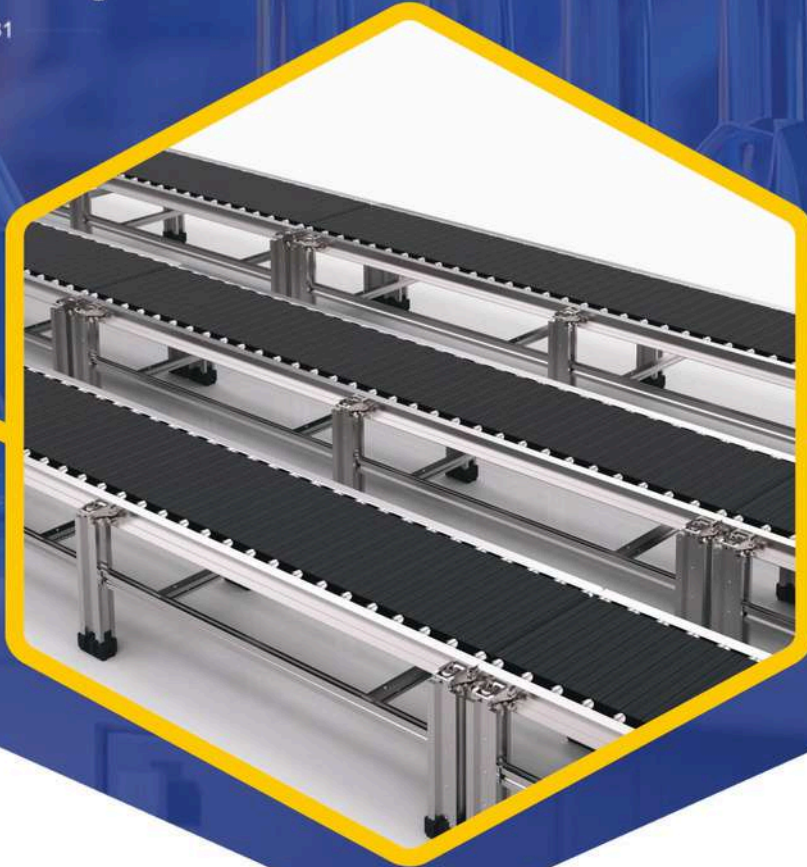
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- Polyisoprene Latex
- NBR (Nitrile) latex

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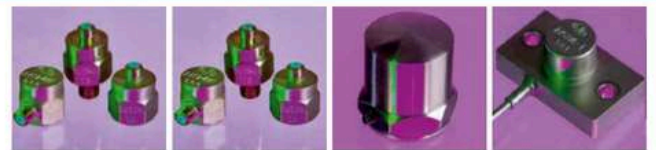
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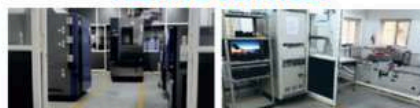
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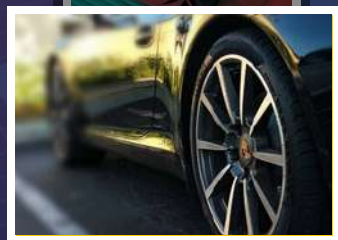
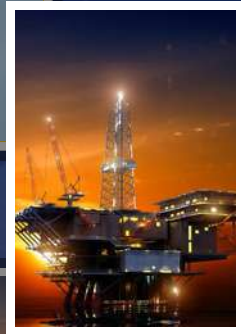
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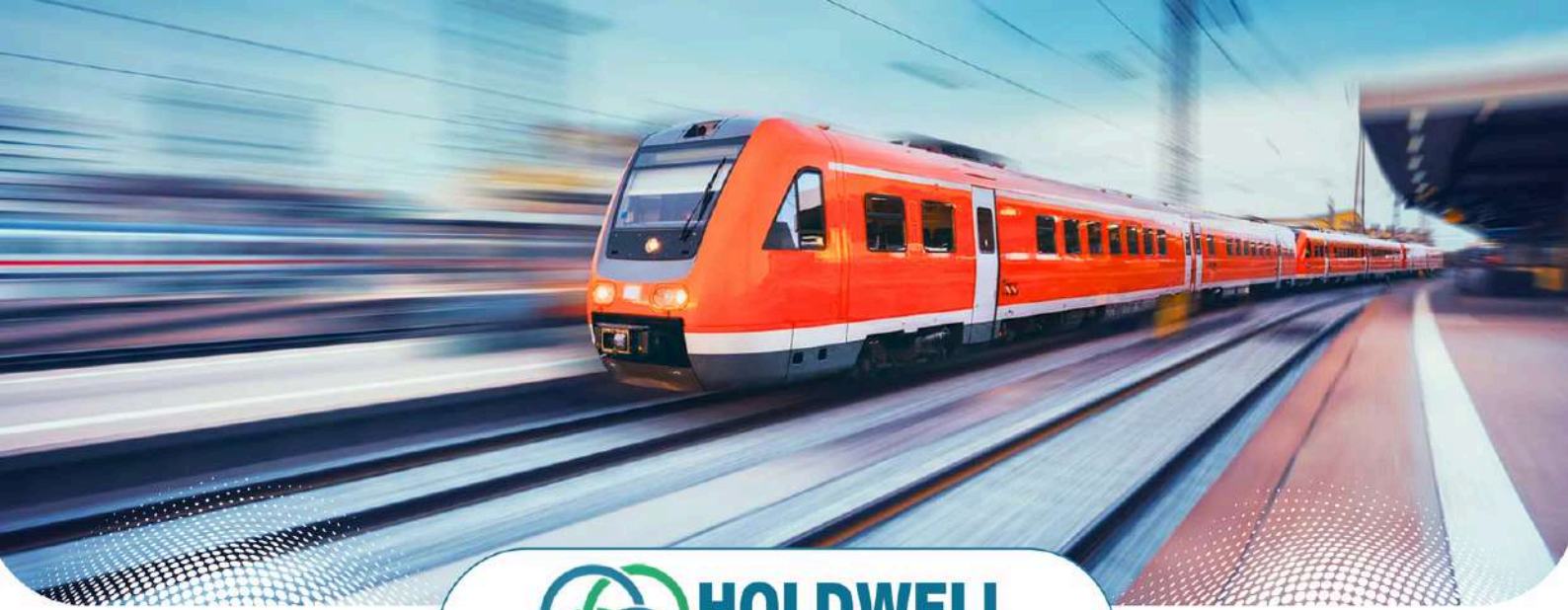
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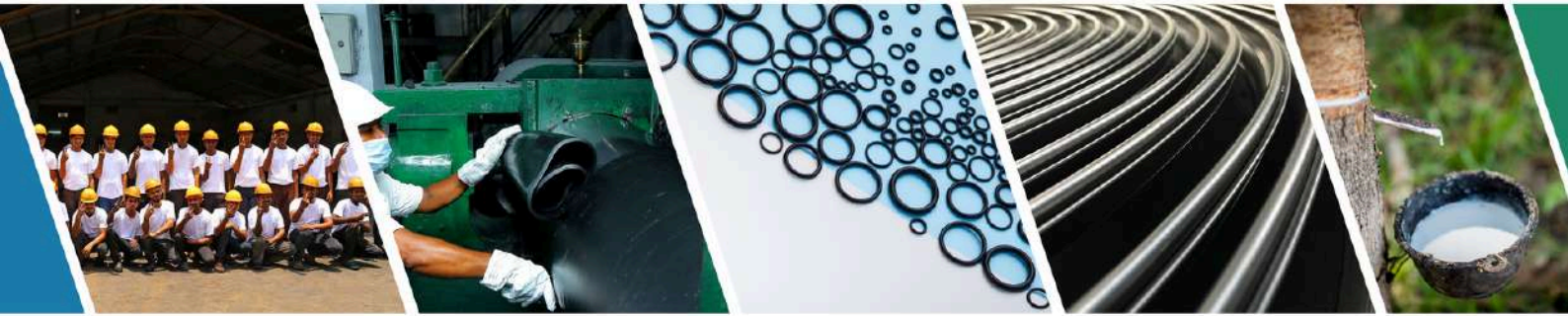


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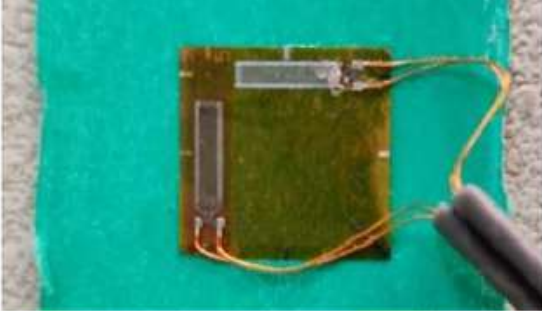
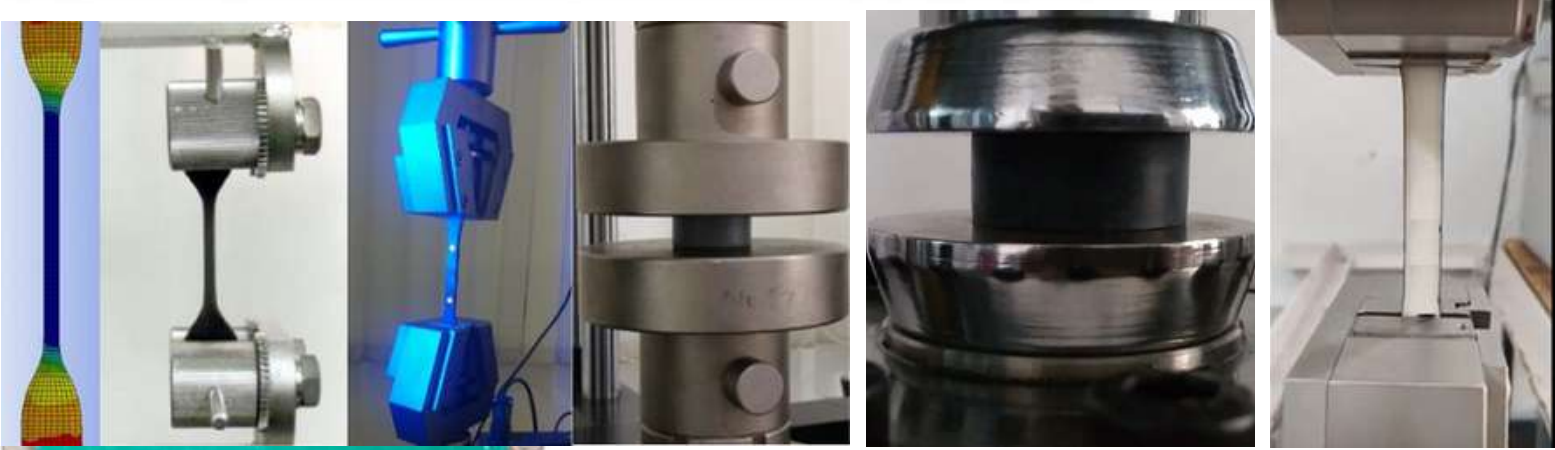
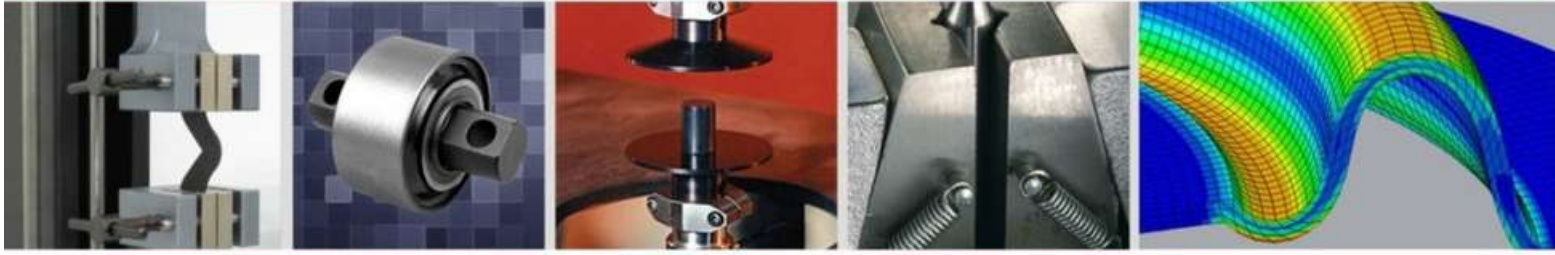
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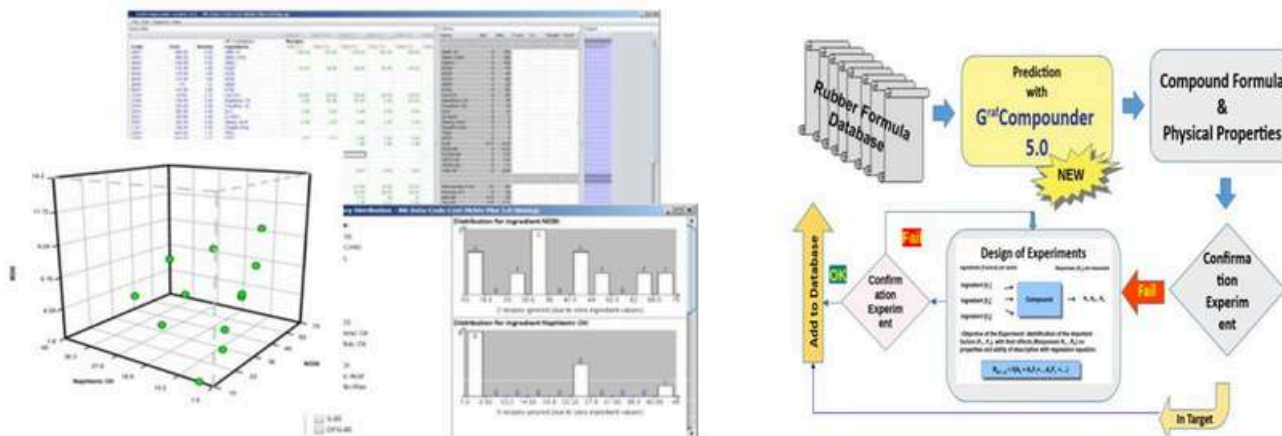
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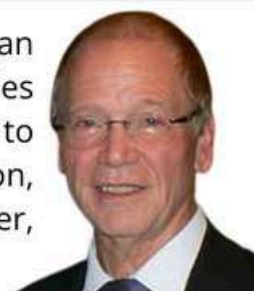


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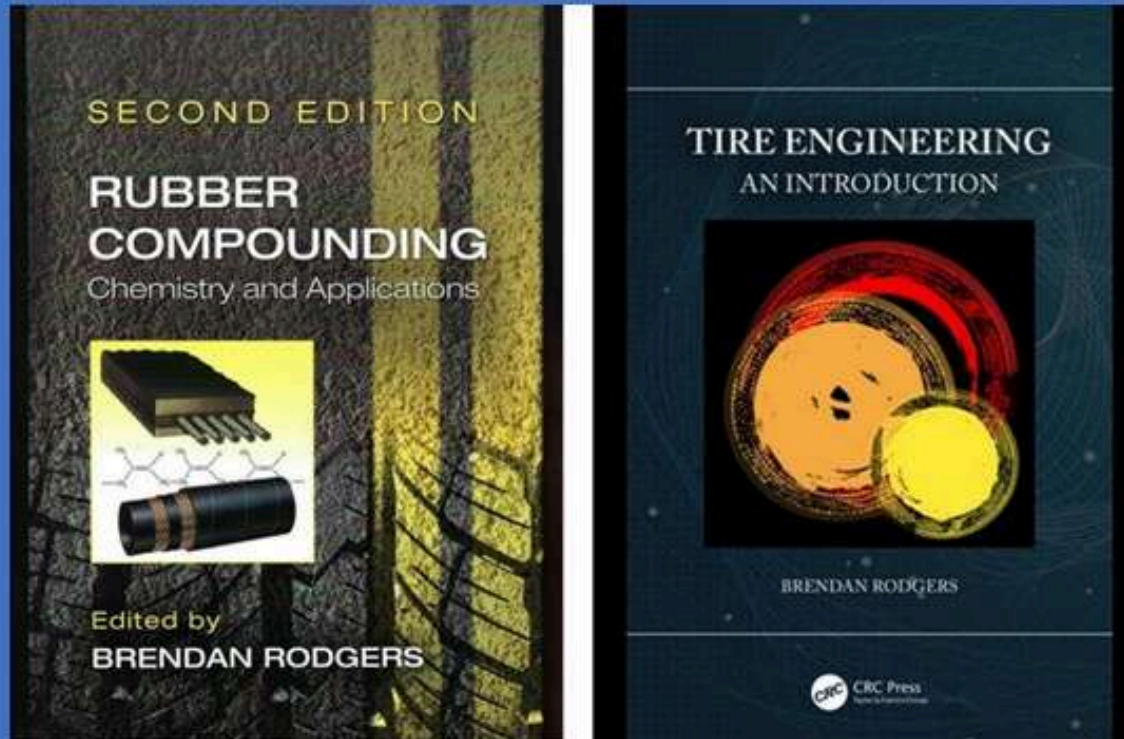
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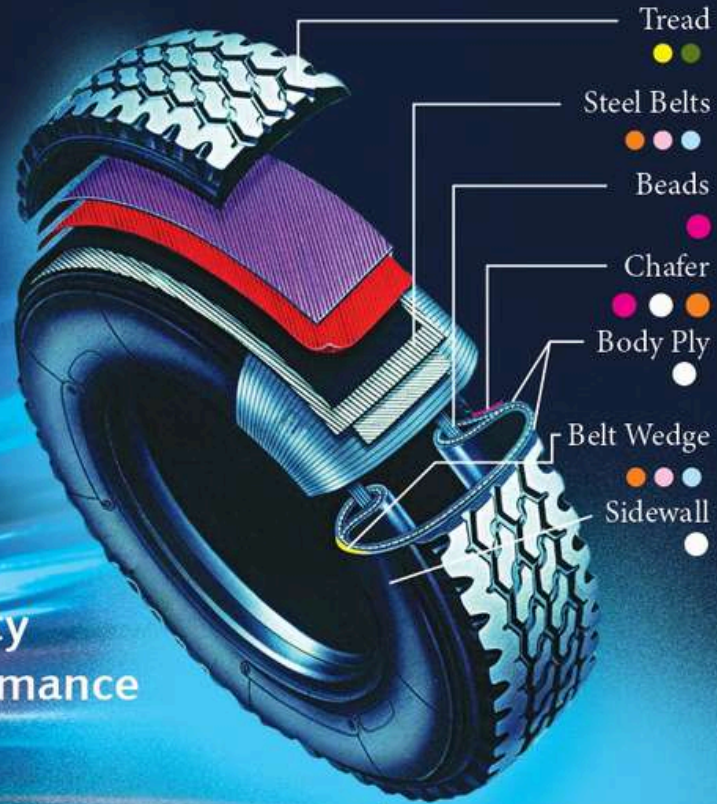
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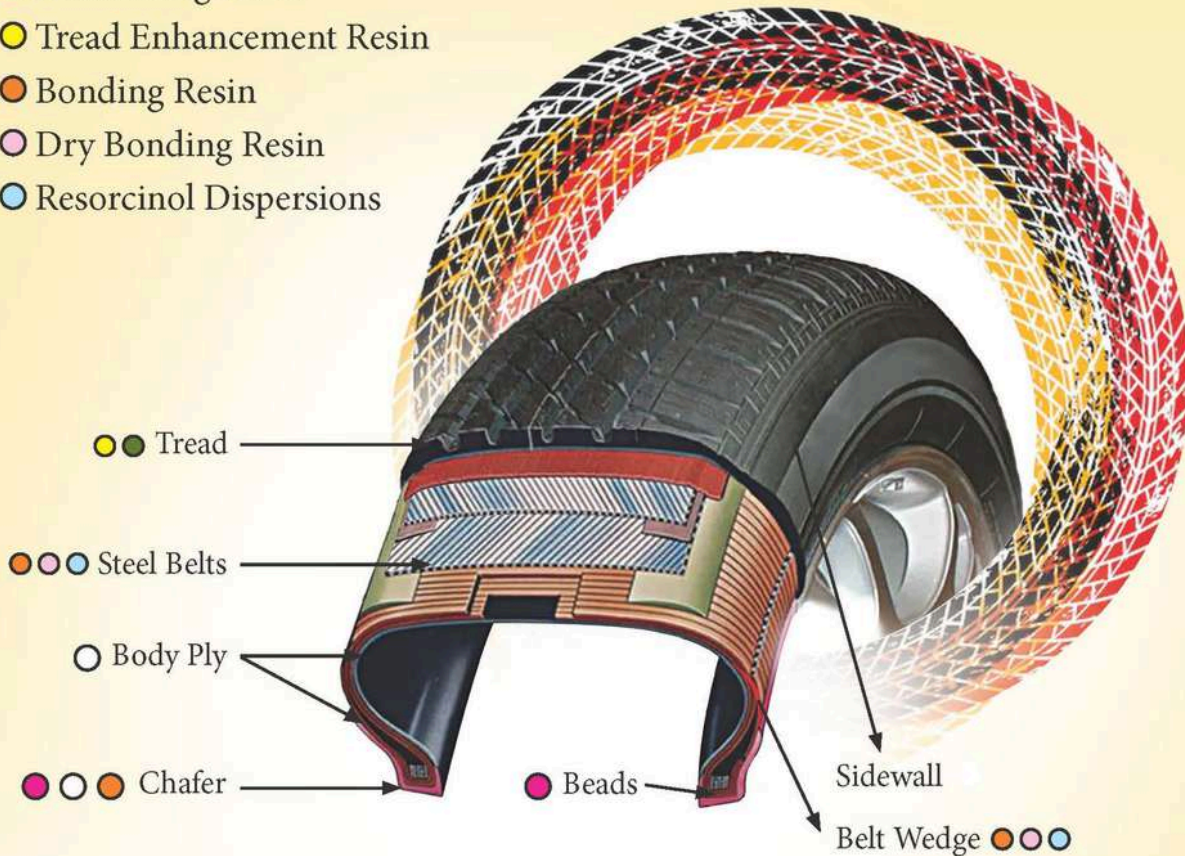
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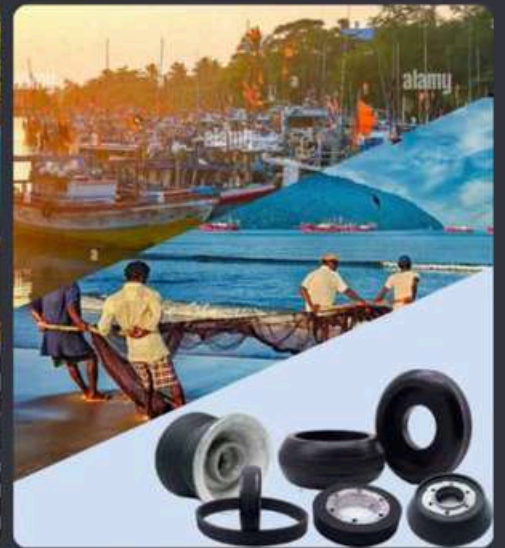
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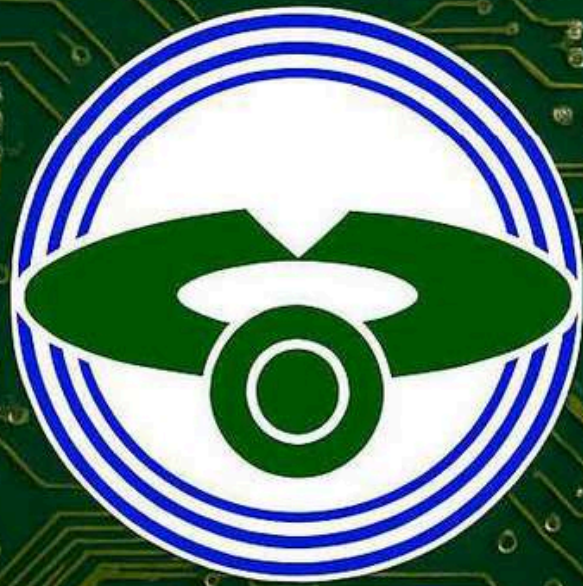
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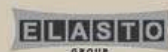
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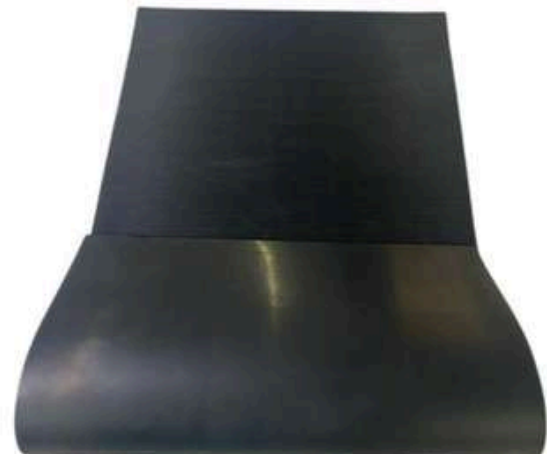
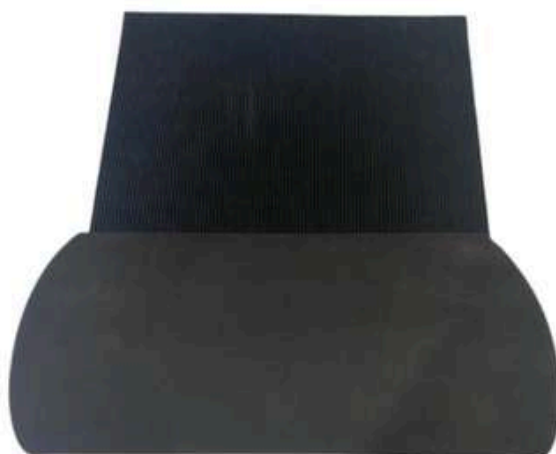
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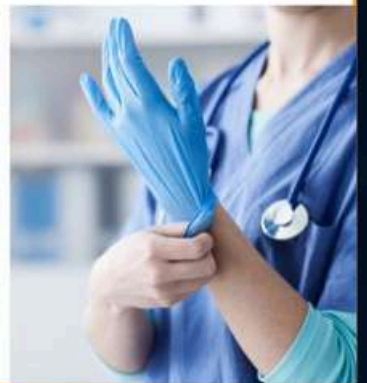
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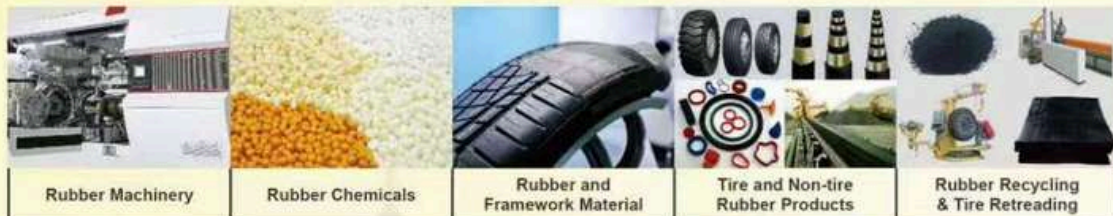


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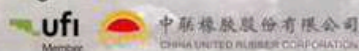
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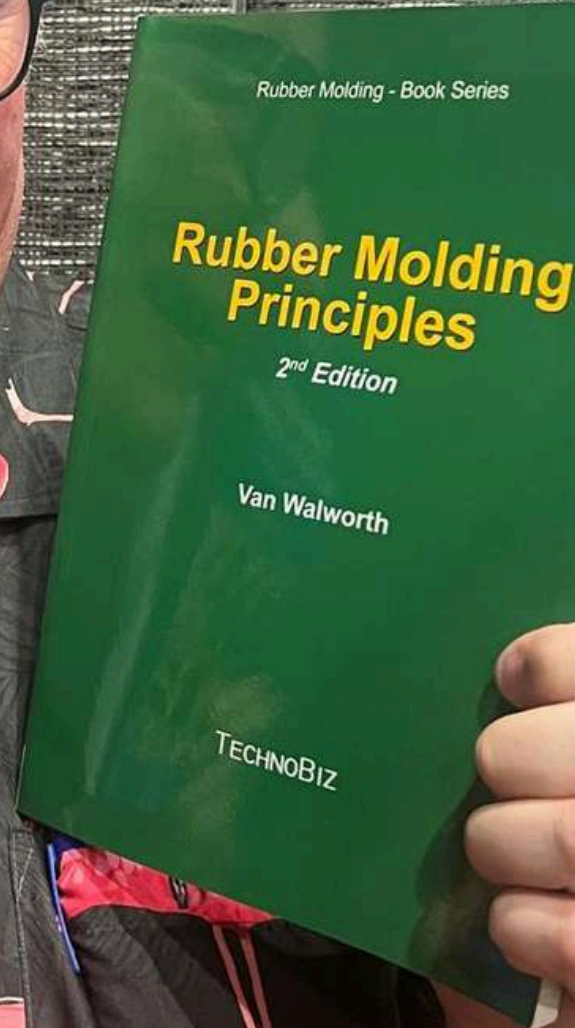
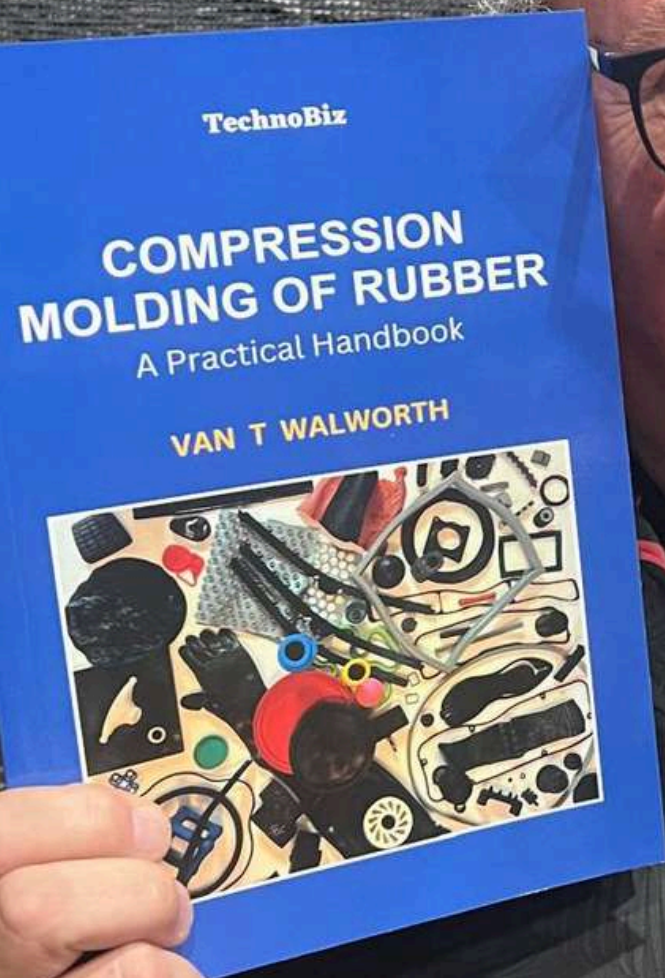
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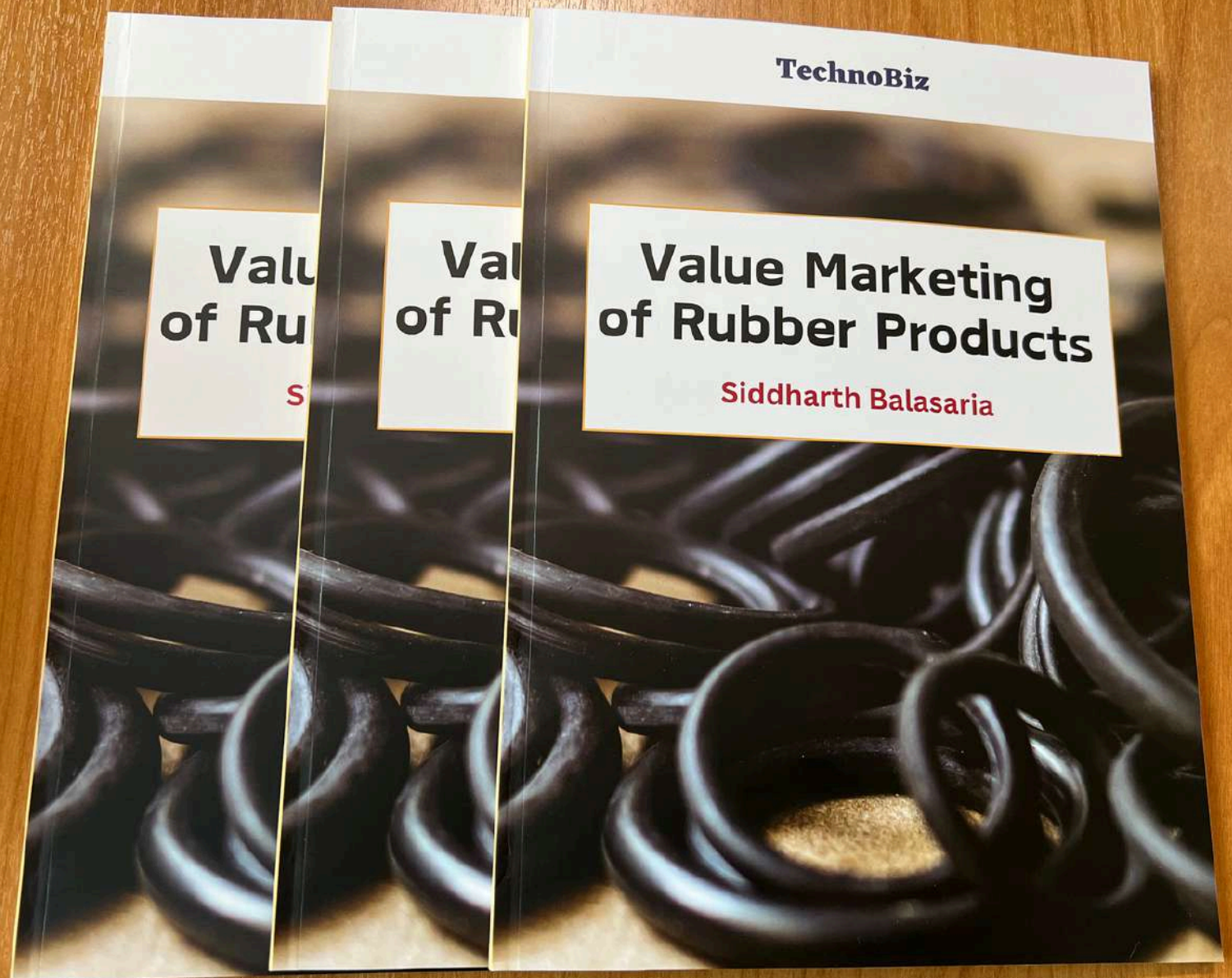
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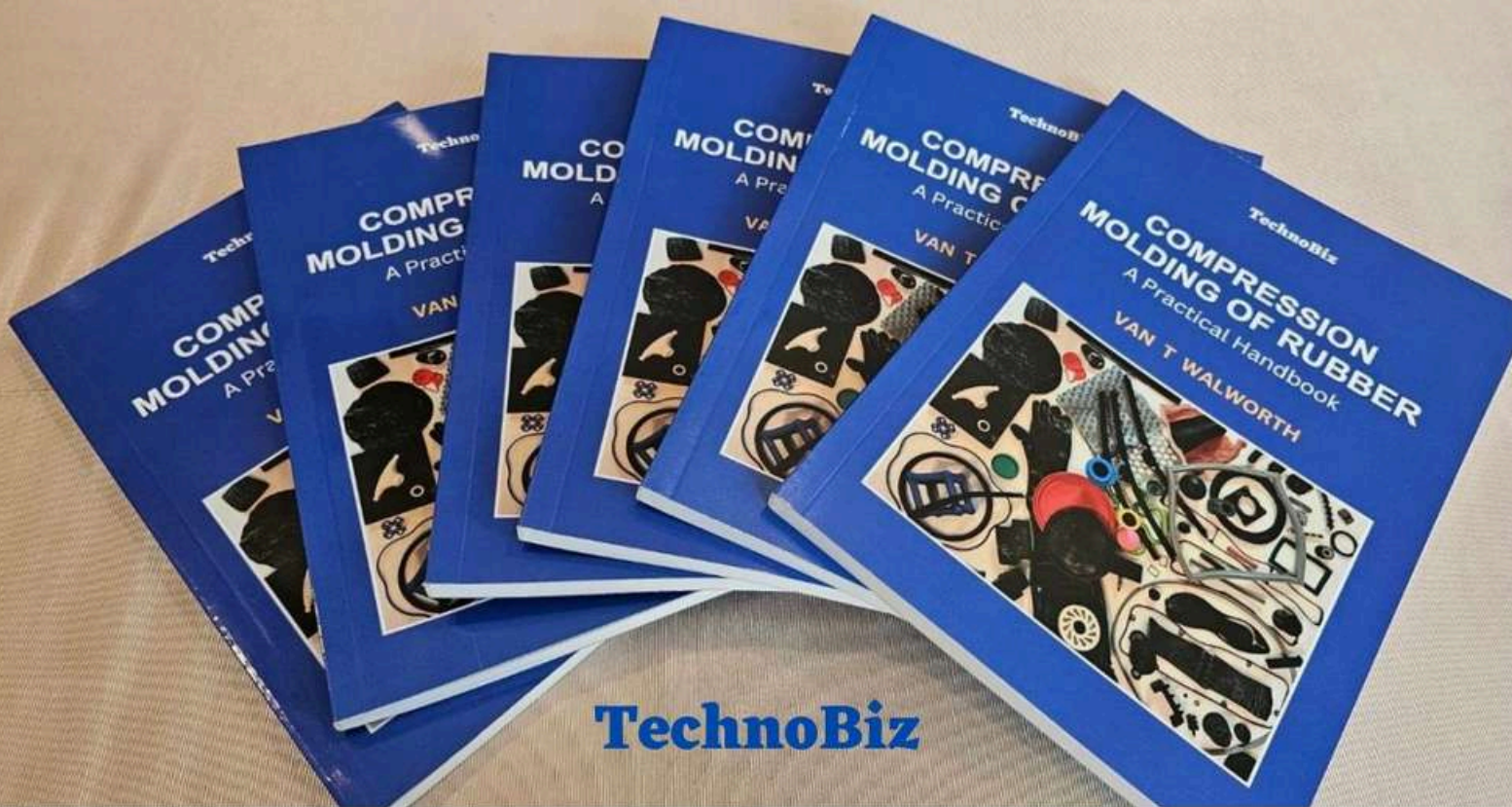




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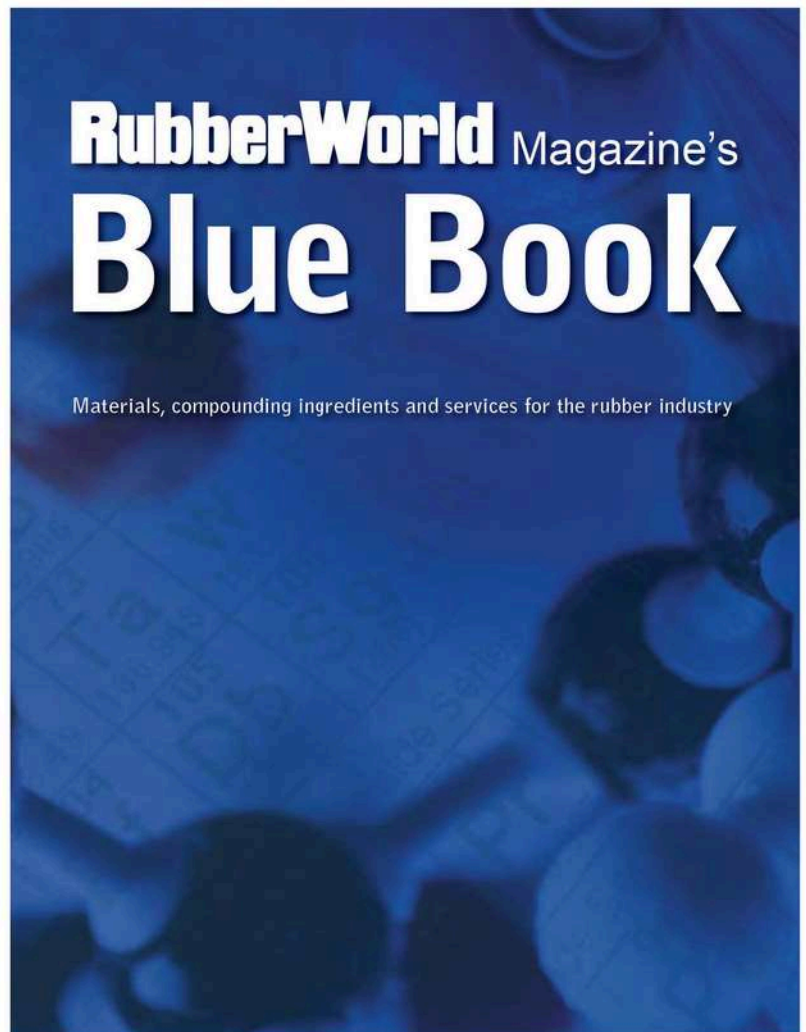
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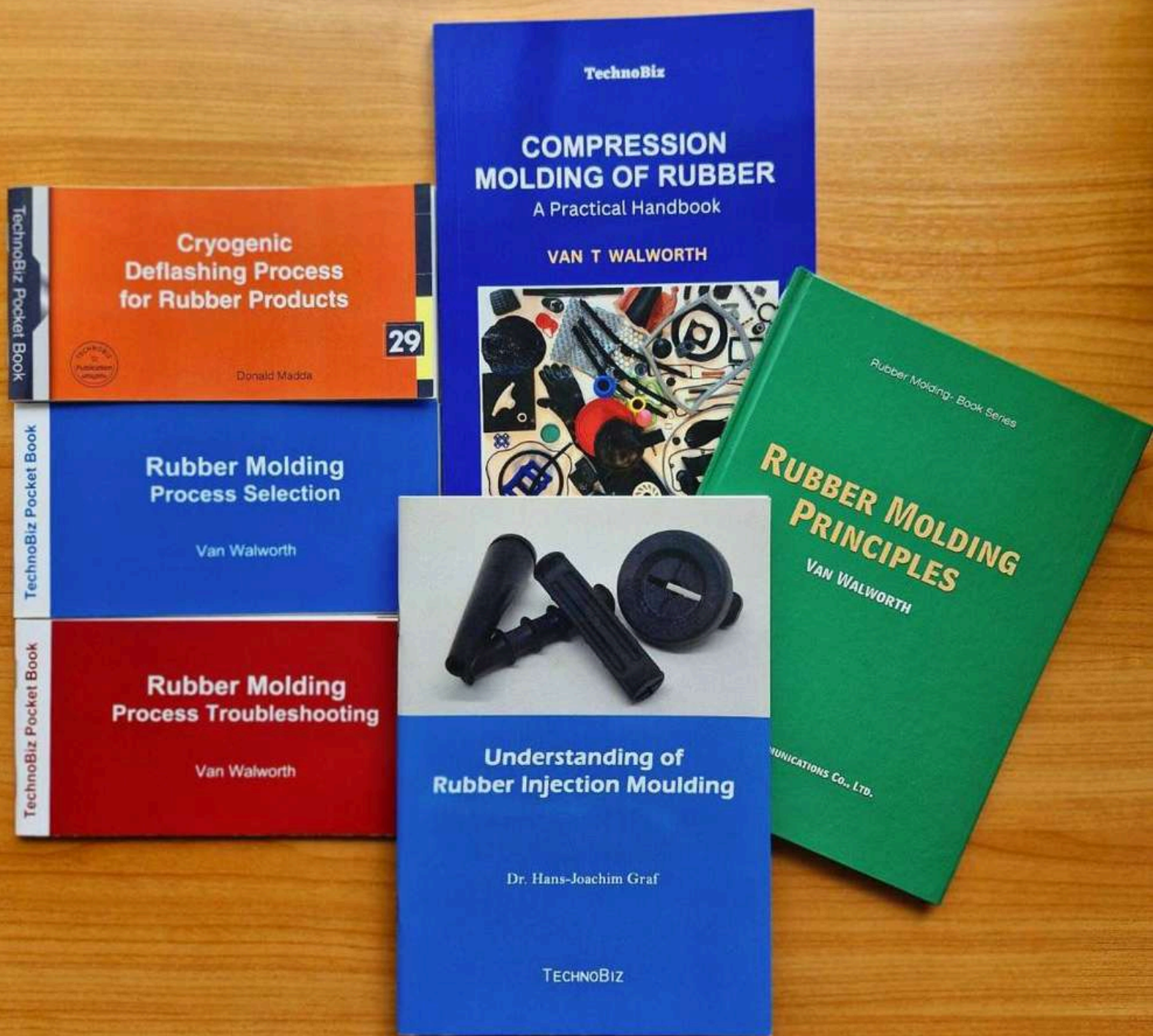
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